

#### REPUBLIC OF KENYA

### MINISTRY OF TRANSPORT AND INFRASTRUCTURE

AIR ACCIDENT INVESTIGATION

## ACCIDENT REPORT

## **HELICOPTER AS350B2 REGISTRATION 5Y-HLI**

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MINISTRY OF TRANSPORT AND INFRASTRUCTURE



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#### ACCIDENT SUMMARY REPORT

OPERATOR:	Heliservices Ltd
AIRCRAFT TYPE:	Eurocopter AS 350 B2
MANUFACTURER:	Eurocopter
YEAR OF MANUFACTURE:	1998
AIRCRAFT REGISTRATION:	5Y-HLI
AIRCRAFT SERIAL NUMBER:	3160
DATE OF REGISTRATION:	5 August 2002
TYPE OF ENGINE:	Ariel 1D
DATE OF ACCIDENT:	17 December 2011
TIME OF ACCIDENT:	1048 Hrs
LOCATION OF ACCIDENT:	Kaptarkok School (Mokwo, Keiyo)
TYPE OF FLIGHT:	Charter
NUMBER OF PERSONS ON BOARD:	5 (Five)
INJURIES:	Nil
NATURE OF DAMAGE:	The Undercarriage Skid
PILOT'S FLYING EXPERIENCE:	over 1940 hrs

All times given in this report are Coordinated Universal Time (UTC). East African Local Time is UTC plus 3 hours.

## **INTRODUCTION**

The AAID received notification of the helicopter accident that had occurred at Mokwo, Keiyo on the 17 December 2011 from the Kenya Civil Aviation Authority. Arrangements were then made for 2 investigators to travel to the site of the accident the following day to carry out the investigations.

The Helicopter, a Eurocopter AS 350B2 registration number 5Y-HLI, belonging to Heliservices Ltd made a hard landing during the takeoff from an open school field in Mokwo, Keiyo District. The helicopter had a brief stop at the Kaptarkok school before attempting to take-off when the accident occurred.

The pilot and the four passengers exited the helicopter unhurt.

The helicopter suffered damaged on the left skid, front cross tube and the forward lower Canopy Cowling.

Investigations were carried out by the AAID which included the crash site visit, eye witness interviews, and the Operator maintenance and flight operation records, concluded that the helicopter was unable to sustain a continuous lift after take-off due to the loading and high altitude environment.

The investigations which were carried out in accordance with accident investigation regulations and the provisions of the ICAO annex 13, was not intended to apportion blame or liability purposes but with the sole objective of prevention of accidents and incidents.

The Cabinet Secretary, Ministry of Transport and Infrastructure, in accordance with regulation 18 of *The Civil Aviation (Aircraft Accident and Incident Investigation) Regulations, 2009* authorizes the release of this report.

30 June 2014

## **ABREVIATION**

AGL :	Above Ground Level
AMSL :	Above Mean Sea Level
AOC :	Air Operator's Certificate
C of A :	Certificate of Airworthiness
C of R :	Certificate of Registration
CG:	Centre of Gravity
IAS:	indicated airspeed
ISA :	International Standard Atmosphere
Kg:	kilogram(s)
Kt:	knot(s)
lbs :	Pounds
ltr:	litre(s)
m:	metres
mb:	millibar(s)
Nm:	nautical mile(s)
Psi:	pounds per square inch
QNH :	Pressure setting to indicate height above aerodrome
Rpm:	revolutions per minute
TAS :	True Airspeed
TBO :	Time Between Overhaul
UTC:	Co-ordinated Universal Time (the contemporary equivalent of GMT)
V2:	Takeoff safety speed
VFR :	Visual Flight Rules

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## **1. FACTUAL INFORMATION**

## 1.1 History of the flight

The Helicopter departed Eldoret International airport at 1012 Hrs for a flight to Elburgon when it had the accident. On board the Helicopter were the pilot and 4 passengers. The flight originated from Kitale then to Eldoret. From Eldoret the Helicopter was heading to Elburgon via Iten. The flight from Eldoret was uneventful upto the time the helicopter landed at an open Kaptarkok school field in Mokwo (Keiyo). After a brief stop on the ground the pilot and 4 passengers embarked onto the helicopter to continue the flight to Elburgon.

At 1150 Hrs the pilot did the preflight check procedures after which he attempted for the take-off. The helicopter which was stationed near the school structures lifted off from the ground slightly and moved slowly forward towards the southerly direction (180°) as it gained the forward speed. The pilot realized that the lifting rate was insufficient to enable the helicopter to clear the visible obstacles (power lines and trees) ahead beyond the school compound and executed a turn to south westerly direction (210<sup>o</sup>) before making a precautionary landing on a small gradient slope 30 meters after the school's perimeter fence. The helicopter hit the 5 feet perimeter fence then crashlanded approximately 150m from the point of take-off.

## 1.1.1 Location of the Accident



The accident occurred on a high altitude area, on a Kaptarkok school playing field on a small hill. The area coordinates are N  $00^{\circ}$  26.228 and E  $035^{\circ}$  33.899.

The elevation of the accident site is 8,500 feet above the sea level (ASL).

Injuries	Crew	Passengers	Total in aircraft
Fatal	0	0	0
Serious	0	0	0
Minor	0	0	0
None	1	4	5
TOTAL	1	4	5

## **1.2 Injuries to persons**

## 1.3 Damage to aircraft



The helicopter suffered damage on the left skid as a result of the hard sideward impact with uneven ground surface during the landing. The left front cross tube was bent inwards damaging the lower Canopy Cowling.

## 1.4 Other damage

There was no environmental damage associated with the accident.

## **1.5 Personnel information**

## 1.5.1 Pilot

Male, aged 51 years at the time of the accident.

The pilot was medically examined and a medical certificate (class 1) was issued on 5 December 2011, with a validity period upto 14 June 2012.

The pilot had a valid commercial Helicopters pilot license which was issued on 1 July 1997. It was due to expire on 14 June 2012. He also had other helicopter ratings; Hughes 500MD and Bell 206 types at the time of the accident.

He had a total of 1940hrs and had flown more than 173hrs on AS 350 type during the preceding 6 months.

## **1.6 Aircraft information**

The Helicopter Registration 5Y-HLI, Eurocopter AS 350B2, serial number 3160 was manufactured by Eurocopter in 1998 and was equipped with a Turbomeca Arriel 1D, turboshaft engine. The most recent inspection was performed on 2 December, 2011. At the time, the helicopter had accumulated approximately 3992 total flight hours, 5273 Landings and 5674 cycles.

The helicopter was imported into Kenya from South Africa under a South African CAA Export C of A issued on 12 July 2012. It was registered in Kenya on 5<sup>th</sup> August, 2002 to Heliservices Ltd and leased to ALS Ltd. The Helicopter had a valid certificate of Airworthiness for Public Transport category issued by the Kenya Civil Aviation Authority, which was due to expire on 22<sup>nd</sup> September, 2012.

The helicopter's maximum certified take-off weight was 2250 Kgs (4961 lbs) and a certified maximum landing weight 2250 Kgs (4961 lbs). It was certified to carry a maximum of 6 persons including the pilot.

## **1.7 Meteorological information**

The weather reported as good with mostly cloudy sky. A mean temperature of  $18^{\circ}$ C, Dew point of  $12^{\circ}$ C and visibility of more than 1000m for the area.

## 1.8 Aids to navigation

Not applicable to this accident.

# **1.9 Communications**

Not applicable to this accident.

# 1.10 Aerodrome information

Not applicable to this accident.

# 1.11 Flight recorders

The aircraft was not equipped with a flight data recorder (FDR) or a cockpit voice recorder (CVR); neither was it required by regulation.

## 1.12 Wreckage and impact information

The helicopter first hit the school's 5 feet perimeter fence before landing heavily on the skids.

## 1.13 Medical and pathological information

Not applicable to this accident.

## 1.14 Fire

There was no fire outbreak before or after the hard landing.

## 1.15 Survival aspects

The accident was survivable.

## 1.16 Tests and research

## Engine Ground Run

At the site of the accident the Helicopter was leveled up for the oil and fuel to flow internally for the quantity level checks. The engine was started and a dry run performed prior to the engine ground run. During the dry run no abnormal noise or indications was noted. There was no indication of turbine blades rubbing on the casing or the shroud. The engine ground run checks were then performed, all parameters indication on gauges revealed normal operation of the systems including oil pressure and temperature. The Main and Tail Rotors were operating within normal range with the Gas Generator (Ng) RPM gauge indication at 83% and the Turbine Outlet temperature (T4) indication at 500°C. at shut down, the Ng and Rotor were timed and found within allowable limits as per the AFM. There were no warning or caution alerts during the engine ground run. A final inspection of the engine after the engine ground run revealed no visible damage on the 5 engine modules. A slight oil leakage was noted from the number 3 engine module rea bearing scavenge duct.

The helicopter was later ferried to the Base where extensive examination and repairs were arranged by the operator.

Main Gearbox

The Helicopter Main Gearbox Assembly was dismantled for teardown at an approved test shop following the operator arrangement. The parts were examined for defect and wear beyond dimensional limits as per the applicable maintenance manual. Below are some of the parts from the Main Gearbox which were examined for defects and other damages.



Pinion and Gear Wheel

The Gearbox Reduction Gear was removed and examined as per the maintenance manual procedures due to over torque (defect) that had occurred. There were no sign or evidence of failure or defect that may have occurred prior to the accident.





Upper Housing

The Oil jet was found worn out. The Upper Housing was found with enlarged bolt holes which exceeded the allowed dimensional limits.

Engine;

The Helicopter Engine was uninstalled and ferried for teardown at an approved test shop following the operator arrangement. Various components and parts were examined for defect and wear beyond dimensional limits as per the applicable maintenance manual.





Centrifugal Compressor

Centrifugal Compressor cover

There was evident rub beyond allowable limits on the Centrifugal Compressor blade tips. Through rub damage was evident on the Centrifugal Compressor cover.





Diffuser Assembly

1<sup>st</sup> Stage Nozzle Guide Vane

The engine Diffuser Assembly had evidence of erosion beyond allowable limits

The 1st Stage Nozzle Guide Vane had evident Crazing and cracks

The engine and Gearbox were inspected in accordance with Turbomeca Ariel 1 overhaul Manual X 292875002 revision 30 of October 2011. The inspections were called upon as a requirement following a suspected helicopter 'Heavy Landing' and engine 'Overtorque'. The inspections were carried out on engine Modules 1 to 5. There were defects noted on several parts some of which have been shown above.

# 1.17 Organizational and management information

This was not a factor in the accident

## 1.18 Additional information

The examination of parts following a teardown revealed several defects most of which are consistent with normal wear on engine usage. Some of the defects noted were probably caused by hard impact landing forces and subsequent engine over-torque effects.

## 1.19 Useful or effective investigation techniques

Nil for this accident

## 2 ANALYSIS

### 2.1. Airframe;

The helicopter was certified, equipped and maintained in accordance with existing regulations and approved procedures. It had a certificate of release to service issued on 2 December 2011 valid for 300 flight hours or 6 calendar months, whichever falls due earlier.

The mass and the center of gravity of the aircraft were within the prescribed limits.

There was no evidence of any defect or malfunction in the helicopter that could have contributed to the accident.

#### 2.2. Engine;

The engine, model Ariel 1D and serial number 9607, was manufactured by Turbomeca, France on 16 September 1998. It had accumulated a total of 3698 hours since manufacture and had 783 hours after shop overhaul. It had a total of 4858 cycles.

Following the examination of the engine and Gearbox parts, it is considered that the defects and damages noted would probably contribute to the degrading of the engine power output at high altitude and subsequently affecting the helicopter's take-off performance.

### 2.3. Flight operations;

The accident area is a high altitude environment of 8,500 feet above sea level measured at QNH 1013 mill-bars of atmospheric pressure. The helicopter was able to land at an open school field with load of 5 occupants including the pilot and with 95% full capacity fuel tank. Take off from the same altitude and atmospheric pressure with the same weight became a bigger challenge for the same type helicopter and would require a wider and open area with no obstacle to enable a safe take-off.

## **3 CONCLUSIONS**

### FINDINGS;

The pilot was licensed and qualified for the flight in accordance with existing Regulations.

The pilot was medically fit and adequately rested to operate the flight.

The pilot was in compliance with the flight and duty time regulations.

The pilot's actions and statements indicated that his knowledge and understanding of the aircraft systems was adequate.

The civil aviation authority's safety oversight of the operator's procedures and operations was adequate

## **4 PROBABLE CAUSE**

The accident was probably caused by the pilot's inadequate preparation including loading and assessment of the helicopter's expected performance on take-off at the high altitude area.

## **4.1 CONTRIBUTING FACTORS**

The helicopter's engine performance at high altitude may have degraded slightly as a result of the internal defects and wear noted during the engine strip.

#### **APPENDICES**

- 1. **APPENDIX (I)** CERTIFICATE OF REGISTRATION
- 2. **APPENDIX (II)** CERTIFICATE OF AIRWORTHINESS
- 3. APPENDIX (III) RADIO STATION LICENSE
- 4. **APPENDIX (IV)** AIR SERVICE LICENSE
- 5. **APPENDIX (V)** AIR OPERATOR CERTIFICATE
- 6. **APPENDIX (VI)** CERTIFICATE OF INSURANCE
- 7. APPENDIX (VII) AIRCRAFT MAINTENANCE MANUAL

## **APPENDIX (I)**

#### **Certificate of Registration**

2

OCA (L) 25			Certificate Numb
		*	
Stat	te Issue:	KENYA	
	Certificat	e of Registration	n of Aircraft.
I. Nationality and Registration M	fark 2. 1	Manufacturer and Manufacturer Designation of Aircraft	's 3. Aircraft Serial Number
SY-HLI		EUROCOPTER AS 350 B2	3160
22			
Name of Owner :	HELISERVICE	S LTD	.1
FINANCIER:	CREDIT BANK	LTD	20
LESSEE:	ALS LTD		
Address of Owner	: P.O. BOX 4 NAIROBI	1937	
FINANCIER:	P.O. BOX 6 NAIROBI	1064	
LESSEE:	P.O. BOX 4	1937, NAIROBI	
It is hereby state in accords and with the K applicable in Ke	y certified that the i ince with the Conv enya Civil Aviation mya.	above described aircraft has bee ention on International Civil Act. 1977, and the Air Navig	on duly entered on the register of the Aviation dated 7th December, 1944, axion Regulations issued thereunder.
	line.		
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Date of issue	August, 2002		
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## **APPENDIX (II)**

#### Certificate of Airworthiness

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NATIONALITY AND REGISTRATION MARKS	CONSTRUCTOR AND CONSTRUCTOR'S DESIGNATION OF AIRCRAFT	AIRCRAFT SERIAL (CONSTRUCTOR S
5Y-HLI	Eurocopter AS 350 B2	3160
CATEGORY		
COI	(innercial All Transport (Passengers)	
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Continuation of the	validity period	Official Stamp and Date
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Compulsory Conditions:-

Minimum Required Crew:	One (1) Pilot.
Number of Seats:	Six (6) - (including pilot)
Maximum take-off weight:	2,250 Kgs (4,961 Lbs)

The aircraft is to be operated in accordance with the approved flight manual which forms part of this Certificate of Airworthiness and must be on board at all times and at easy reach of the pilots during all flight operations.

No entries or endorsements may be made on this certificate except by an authorized person. If this certificate is lost, the Director General, should be informed immediately. Any person finding this Certificate should forward if immediately to the Director General, P.O. Box 30163-00100, Nairobi.

#### **APPENDIX (III)**

#### Radio Station Licence



<u>RF11</u>

License No: 1019137

#### COMMUNICATIONS COMMISSION OF KENYA THE KENYA COMMUNICATIONS ACT, 1998 <u>AIRCRAFT STATION LICENCE</u>

In accordance with the Radiocommunication Regulations made under the provisions of Sections 36 & 38 of The Kenya Communications Act and with Radio Regulations annexed to the International Telecommunication Convention now in force this authorisation is herewith issued for the installation and use of radio equipment described below:

Name : ALS LTD P.O. Box : 41937 Postcode: 00100

Post Office : NAIROBI

1	2	3	4
Nationality and registration mark of the aircraft	Call Sign or other Identification	Frequency Bands or Assigned Frequencies	Type of Aircraft
5Y-HLI	5Y-HLI	108 MHz - 136 MHz	AS 350 B2

A	В	с	D	
Equipment	Туре	Power (Watts)	Class of Emission	
Make: KING Model: KY 196A	Combined TX/RX	10.00 W	8K50A3EJN	-

This Licence expires on 30-Jun-2012

Nairobi Place

17/06/2011 Date

Sign:

Page I of I

For: DIRECTOR GENERAL

Aircraft Station Licence

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# **APPENDIX (IV)**

#### Air Service License

efficie	ently managing air safety			Form ATD-00
		AIR SERVICE LICENCE	Licence No. KCAA/ LAS/	0896
Pursuan Aviation the Keny grants a	t to the provisions of the Civil Aviati (Amendment) Act, 2002) and the L ya Civil Aviation Authority may attac Licence to:-	on Act, Chapter 394 laws of Ke icensing of Air Service Regulati h to the Air Service Licence, th	nya thereunder (as amend ons, and subject to the co e Kenya Civil Aviation Aut	led by the Civil nditions which hority hereby
	Heliservices Ltd			
Address.	P.O. Box 41937-00100			
	NAIROBI			
To opera	te for hire and / or reward the following	Air Service (s) with effect		
From	26 August 2011	to	25 Augus	t 2014
(ī)	Service(s) Non-scheduled	Base Wilson Airport	Route/Geogra Within/out of/into	phical Area Kenya
	Passengers/Freight		CONTOIN East AIRC	d
(ii)	Aerial Work Service	Wilson Airport	Within East Africa	
(iii)	NIL	NIL	NIL	
Number	of Aircraft & Type(s)	AS350		
Other Co	nditions			
	in the U.S. Dallan da made	thousand four hundred a	od forty oply	
Licence P	ees in U.S. Dollars (in words)	. ALIVERDING TOOR THEREICE, D	na.roicy.ony	
	(Catal)		- Contraction	
Equivalen	it in (Kshs.	)		
2	Annel	Calific States	19 Septembe	er, 2011

# **APPENDIX (V)**

## Air Operator Certificate

	KENYA	Serial No.3: 0024
KCAA efficiently reachiging at subsy	KENYA CIVIL <sup>2</sup> AVIATION AUTHORITY	KCAA Ref.: FPOS / 3010 / 230
		8
AOC #1: 230	Operator's Name <sup>6</sup> HELISERVICES LIMITED Dba Trading Name <sup>7</sup> HELISERVICES LIMITED	Operational Points of Contact: <sup>8</sup> WILSON AIRPORT
Expiry Date <sup>5</sup> (dd.mmm.yyyy): 30 <sup>TH</sup> NOVEMBER 2012	Operator Address <sup>9</sup> P. O. BOX 41937- 00100 NAIROBI Telephone: <sup>10</sup> +254 02 6008362/6005510 Fax: +254 02 6007185 E-mail:	
This cartificate cortifies the		TED
is authorized to perform co Specifications, in accordance (Air Operator Certification a	ommercial air operations, as defined i ce with the Operations Manual and th and Administration) Regulations, 200	n the attached Operation le Civil Aviation 7. <sup>12</sup>
Date of Issue <sup>13</sup> (dd.mmm.yvy) 24" NOVEMBER 2011	WILL TW R. KING'OR	With Contraction

INSTRUCTIONS (See reverse)

# APPENDIX (VI)

#### Certificate of Insurance

2. Pe 3. Po 4. Ain 5. Ca 6. Te 7. Ain 8. Pa Iss	eriod of Insurance olicy number incraft Registration No. ategory of Use (Private/Comm erritorial Limit rcraft Seating Capacity syload Capacity sulng Company:	nercial)	: (a) : (b) : Commu : Expirin : Expirin : VIP CHAI AFRICA I WRITING I WRITING I WRITING I	HELISE EUREK encing:- g:- AVA0 EUROC HOTOGRA HOTOGRA NCL OFFS BACK ERITR 5 -	CA HOLDINGS LIMITED 25TH JUNE 2011 24TH JUNE 2012 MO/21101013 COPTER AS350B2 SY HL1 CHARTER, COMMERCIAL, MEDIVAC, APHY, EILMING AND SLUNG CARGO SHORE ISLANDS SUBJECT TO LSW617 EA, ETHIOPIA, DRC, BURUNDI & SUDAN Passengers (Maximum) Rgs. (Maximum) Y LTD
2. Pe 3. Po 4. Ali 5. Ca 6. Te 7. Ali 8. Pa	eriod of Insurance olicy number ircraft Registration No. ategory of Use (Private/Comm erritorial Limit rcraft Seating Capacity syload Capacity	nercial)	: (a) : (b) : Comme : Expirin : UIP CHAI AFRICA I WRITING E	HELISE EUREK encing:- g:- AVA0 EUROC RTER, AIR ( PHOTOGRA NCL OFFS SACK ERITRI 5	CA HOLDINGS LIMITED AND/OR 25TH JUNE 2011 24TH JUNE 2012 HO/21101013 COPTER AS350B2 5Y HL1 CHARTER, COMMERCIAL, MEDIVAC, APHY, EILMING AND SLUNG CARGO SHORE ISLANDS SUBJECT TO LSW617 EA, ETHIOPIA, DRC, BURUNDI & SUDAN Passengers (Maximum) Kgs. (Maximum)
2. Pe 3. Po 4. Ali 5. Ca 6. Te 7. Ali	eriod of Insurance olicy number Ircraft Registration No. ategory of Use (Private/Comm erritorial Limit rcraft Seating Capacity	nerclatj	: (a) : (b) : Comme : Expirin : Expirin : VIP CHAL AFRICA I WRITING I	HELISE EUREK encing:- g:- AVA0 EUROC RTER, AIR I PHOTOGR/ NCL OFFS BACK ERITRI	CA HOLDINGS LIMITED 25TH JUNE 2011 24TH JUNE 2012 HO/21101013 COPTER AS350B2 5Y HLI CHARTER, COMMERCIAL, MEDIVAC, APHY, FILMING AND SLUNG CARGO SHORE ISLANDS SUBJECT TO LSW817 EA, ETHIOPIA, DRC, BURUNDI & SUDAN Passengers (Maximum)
2. Pe 3. Po 4. Ali 5. Ca 6. Te	eriod of Insurance olicy number Ircraft Registration No. ategory of Use (Private/Comm erritorial Limit	nerclatj	: (a) : (b) : Comme : Expirin : UIP CHAI : AERIAL AFRICA I : WRITING I	HELISE EUREK encing:- g:- AVAD EUROC RTER, AIR H PHOTOGRA NCL OFFS BACK ERTRE	CA HOLDINGS LIMITED 25TH JUNE 2011 24TH JUNE 2012 HO/21101013 COPTER AS350B2 5Y HLJ CHARTER, COMMERCIAL, MEDIVAC, APHY, FILMING AND SLUNG CARGO SHORE ISLANDS SUBJECT TO LSW817 EA, ETHIOPIA, DRC, BURUNDI & SUDAN
2. Pe 3. Po 4. Ali 5. Ca	eriod of Insurance olicy number Ircraft Registration No. ategory of Use (Private/Comm	nerclatj	: (a) : (b) : Commo : Expirin : : VIP CHAI : AERIAL I	HELISE EUREK encing:- g:- AVA0 EUROC RTER, AIR H	CA HOLDINGS LIMITED 25TH JUNE 2011 24TH JUNE 2012 H0/21101013 COPTER AS350B2 5Y HLJ CHARTER, COMMERCIAL, MEDIVAC, APHY, FILMING AND SLUNG CARGO
2. Pe 3. Po 4. Ali	eriod of Insurance olicy number ircraft Registration No.		: (a) : (b) : Commo : Expirin :	HELISE EUREX encing:- g:- AVA0 EUROC	CA HOLDINGS LIMITED 25TH JUNE 2011 24TH JUNE 2012 H0/21101013 COPTER A\$35082 5Y HL
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2. Pe	eriod of Insurance		: (a) : (b) : Commo : Expirin	HELISE EUREK encing:-	CA HOLDINGS LIMITED 25TH JUNE 2011 24TH JUNE 2012
2. Pe	eriod of Insurance		: (a) : (b) : Commu	HELISE EUREK	CA HOLDINGS LIMITED
_			: (a)	HELISE	ERVICES LIMITED AND/OR
			; (a)	HELISE	FRVICES LIMITED ANDIOG
1. Na	ame(s) of Policyholder				
This is stipula	s to certify that the aircra ated under the Civil Aviat	aft with the deta tion insurance f	ils printed Regulations	hereund	er, is insured against the risks
THE REAL PROPERTY OF				,	Serial No. AVN 000641
A	KI Ce	In pursuant to Civil Avi	of Ins	urand	ce
A 1	IVIT A		1 Miles		

### APPENDIX (VII)

eurocopier

#### AIRCRAFT MAINTENANCE MANUAL AS350

#### E. Procedure

- 1. Definitions and limitations
  - a. The case of overtorque is defined for any incident during which the engine torque (read on the indicator exceeded the defined values:
    - in maximum continuous rating: 94%,
    - during take-off with IAS < 40Kts (red line): 100% max.,</li>
    - transient for maneuver close to hover (red triangle): 107% max. with a max. time of 10 seconds.
- 2. MGB damage rate (accumulation law):
  - a. Overtorque time:
    - t1 = running time between 94 and 100%,
    - t2 = running time between 100 and 110%,
    - t3 = running time between 110 and 117%.
- 3. Steps to be taken in case of overtorque:
  - a. During forward flight
    - 1. Calculation of the MGB damage rate

If  $(t1/40 + t2/14 + t3/10) \ge 1$ 

- Carry out the major overhaul of the MGB.
- Scrap the planet gears of the fixed ring gear and of the sun gear.

#### NOTE:

To make damage follow-up simpler, it is possible to replace the cumulated times "t (cumulated)" with:

- "t (cumulated)" between 94 and 100%, replace with 8 min between 2 overhauls
- "t (cumulated)" between 100 and 110%, replace with 3 min between 2 overhauls
- "t (cumulated)" between 110 and 117%, replace with 2 min between 2 overhauls.

#### NOTE:

- If an anomaly is found on one component, replace all similar parts.
- There are no particular steps to be taken for a torque value < 94%.</li>

Conf. Code: 003